



1.

6

4





LIGHT

Label Explanation

 () 5



Reel Dimensions

Note: Tolerance unless mentioned is $\pm 0.2\text{mm}$; Unit = mm

Part No. SL-T3528RGBC020-L188-A

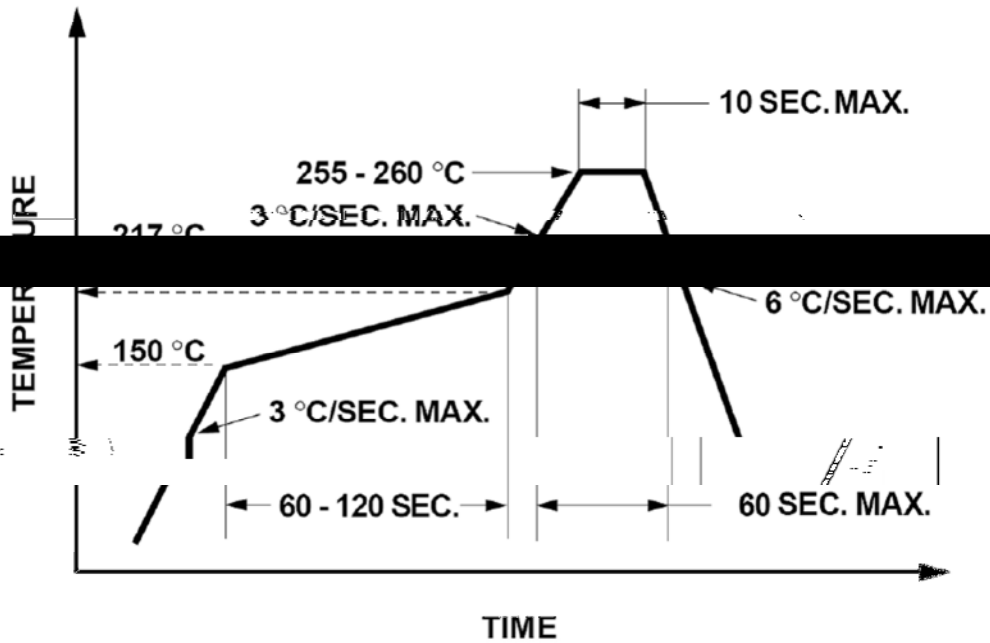
Page

6 of 8

QR-R009-01

LIGH

Guidelines for Reflow Soldering for LED Packages



1. Reflow soldering should not be done more than two times.
2. When soldering, do not put stress on the LEDs during heating.

Soldering iron

1. When hand soldering, the temperature of the iron must less than 300°C for 3 seconds.
2. The hand solder should be done only once.

Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a 'double-head' soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.

